

Part Number: HD-FXR-FLIP-E

Description: Heated Rumble Seat

Fitment: 1982-2001 Harley-Davidson FXR

Revision: 2



Tools Required	Parts List
10mm Wrench Needle Nose Pliers 7/16 Wrench	#A00654 Mounting bracket #PH-CB-HL-1=02 Wiring Harness #P00537 Latch Pin #P00545 Latch Pin Cup 3 Zip Ties

1. Start by removing the stock seat from your motorcycle, providing access to the battery and the routing of the wiring for your heated seat. Refer to your owner's manual if necessary.

2. Install the latch pin in place of the bolt on the rear of the fender. Use a 7/16" wrench to secure it in place. (Figure 1)

NOTE: We highly recommend using a medium strength thread lock product, such as Loctite® on the bolts when installing your rear latch pin.

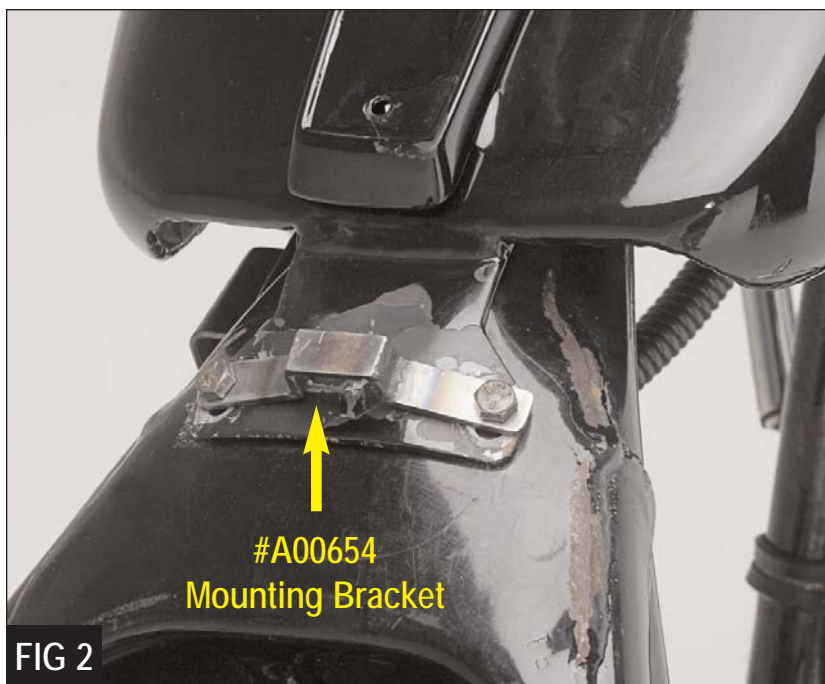
3. Next install the front mounting bracket provided with the seat, to the rear of the gas tank, using the stock bolts as shown in Figure 2.

4. Disconnect the battery beginning with the negative then the positive.

5. Connect the inline fuse pigtail to the positive terminal on the battery. Attach the wiring harness to it using the spade connector. (Figure 3)

6. Connect the provided wiring harness to the negative terminal on the battery. (Figure 3)

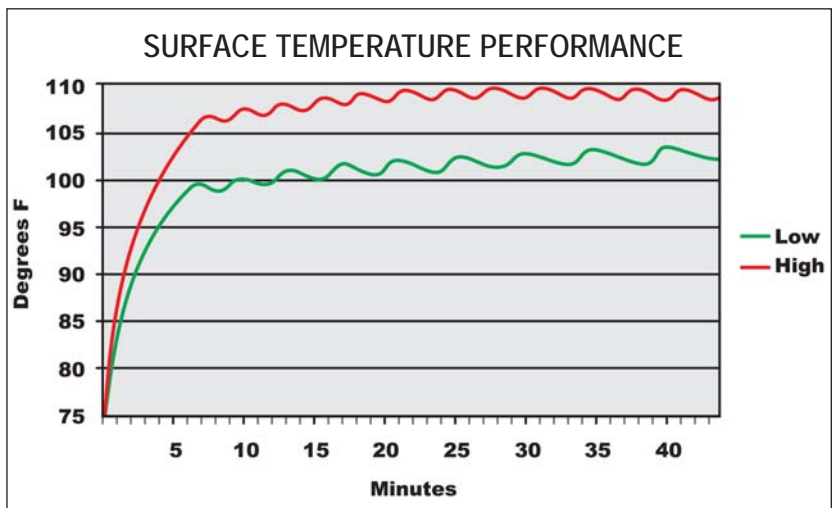
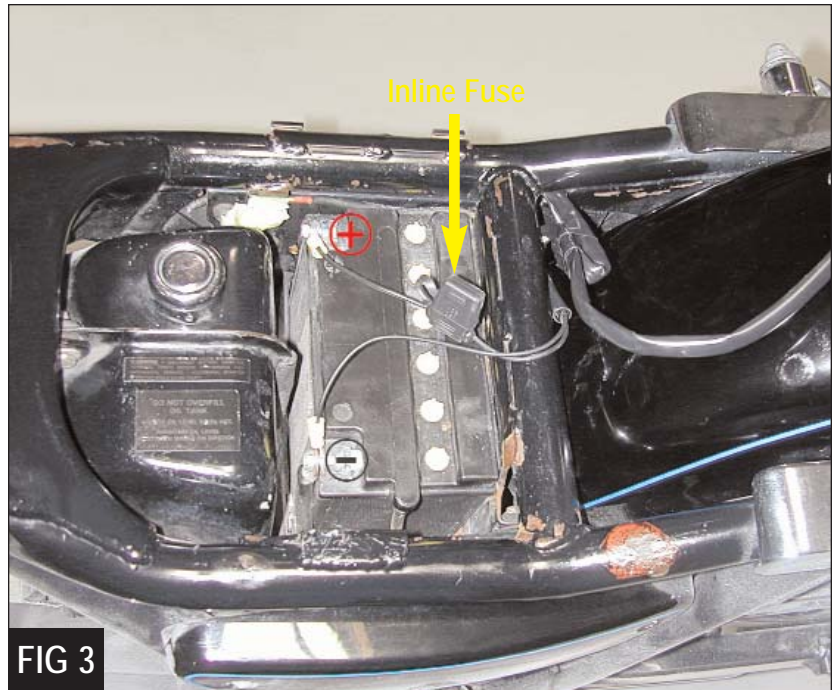
7. Wind up the wiring harness leaving approximately 16" of wiring to connect to the saddle. Tie the excess with the provided zip ties and secure neatly out of the way before mounting the seat, to prevent potential damage.



8. Install your heated seat by slipping the nose tab of the seat into the front slot, then lift it up just enough to plug the connectors together (Figure 4). Test the switch for proper function. Center the rear of the seat over the pin on the rear fender and secure to the bike by firmly pushing down onto the pin. Use the key to unlock the latch and remove the saddle.

9. Your heated seat is ready for a test drive. The heater is controlled by the switch along the side of the saddle. There is a low position and a high position and temperature will be controlled by an internal thermostat. Both the rider and passenger areas are operated by the single switch. Heat will only operate when motorcycle ignition is ON and takes a couple minutes to warm up.

NOTE: Heater controller shuts off automatically after 1 hour. Turn switch off and on to restart for another hour.



Questions? Give us a holler...
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