Part Number: HD-FXR-SIDE Description: Side Covers

Fitment: 1982-2001 Harley-Davidson FXR

Revision: 2



Tools Required	Parts List
4mm Allen wrench	6 #SP00113 3/8 x 15 nylock nuts
10mm Socket wrench	5 #SP00265 3/8" washers
Phillips screwdriver	2 #P11058 3/8" pins
Needlenose pliers	4 #P11059 3/8" pins
Side cutters	

NOTE: If you are installing the Warbird Tail and seat, go ahead and install the brackets (seat bracket #A00654, tail bracket #A01161). Refer to HD-FXR-WB-SEAT and HD-FXR-WB-TAIL installation instructions. Then proceed with the side cover installation.

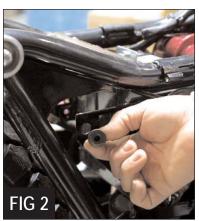
We recommend the use of a thread lock compound on all bolts in this installation. The most commonly available is Loctite® brand.

- 1. Remove your stock seat. Refer to your owner's manual if necessary.
- 2. Disconnect the ground wire on the battery terminal.
- 3. Remove your stock right side cover by removing the two Allen bolts (*Figure 1*).
- 4. Remove the two well nuts (Figures 2 & 3).

NOTE: It's easier to push the well nuts out, rather then pulling them out.

- 5. If you are installing our new side covers, then remove the rear passenger foot pegs.
- 6. Install pin #P11058 (*Figure 5*), 3/8 washer, 3/8 nylock nut into the bottom position (*Figure 4 & 6*). The washer and nut are on the inside of the frame. Secure using a 9/16" open wrench on the nut and pliers for the pin. Use a piece of foam or rag to put in between the pin and the pliers to protect the pin (Figure 7).











- 7. Install the front and rear pins (where the well nuts were removed), using pin #P11059 (*Figure 5*), 3/8" washer and 3/8" nylock nuts. Again the washer and nut are on the inside. Center the pins and snug into place. Test fit the side cover to make sure it's aligned (*Figure 8*), remove the side cover and tighten the pins. Don't forget to use Loctite®.
- 8. Remove the stock side cover on the left side of the bike.
- 9. Pop off the resister (Figure 9) and relocate it next to the mounting bracket and secure with the provided zip tie (Figure 10). Trim off the excess zip tie.
- 10. Next, bend the resister mounting bracket inward (Figure 11).
- 11. Install pin #P11058, 3/8 washer, 3/8 nylock nut into the bottom position. The washer and nut are on the inside of the frame (*Figure 12*). Secure using a 9/16" open wrench on the nut and pliers for the pin. Use a piece of foam or rag to put in between the pin and the pliers to protect the pin.
- 12. Install the top rear pin, using pin #P11059, 3/8" washer and 3/8" nylock nuts. Install the front pin, using pin #P11059 and 3/8" nylock nut (do not need a washer). Center the pins and snug into place. Test fit the side cover to make sure it's aligned, remove side covers and tighten the pins. Don't forget to use Loctite®.
- 13. Re-connect the battery to the negative terminal.
- 14. Install your seat and tail section.
- 15. Put silicone around the top bumpers of the side cover (Figure 13), then install the side covers onto the pins. Adjust the side covers to be uniform with the seat and tail section. Let the silicone dry. Remove side covers and add more silicone to keep the bumpers in place.

Questions? Give us a holler... 800-223-4332 tech@corbin.com









