

Part Number: HD-FXR-WB-SEAT & HD-FXR-WB-TAIL

Description: Front Saddle & Tail Section

Fitment: 1982-2001 Harley-Davidson FXR

Revision: 1



Tools Required	Parts List
Phillips Screwdriver 11/16" Socket wrench 3/16" Allen wrench 5/8" Open wrench 5/16" Open wrench 1/4" x 20 Socket wrench 5/32" Allen wrench 9/16" Open wrench 1/2" Open wrench	FRONT SEAT 1 A00654 front mounting bracket TAIL SECTION 1 A01161 mounting bracket 4 6" zip ties 1 SP00109 5/16" flat washers 1 SP00286 5/16" x 18" x 3/4" hex head bolts 2 SP00265 3/8" flat washers 2 SP00203 1/4" x 20 x 1/2" chrome button head Allen screws 2 SP00108 3/8" x 16 x 2 1/4" hex head bolts 2 SP00214 1/4" flat washers 2 SP00297 3/8" lock washers 2 SP00139 1/4" x 20 x 1/2" button head allen screws with Loctite 2 SP01080 1/4" flat washers

We recommend the use of a thread lock compound on all bolts in this installation. The most commonly available is Loctite® brand.

TAIL SECTION

1. Remove your stock seat. Refer to your owner's manual if necessary.
2. Disconnect the ground wire on the battery terminal.
3. Remove stock rear fender and unplug all electrical connections, making sure you mark the wires as you go.
4. Make sure shocks are in forward position and secured (*Figure 1*).
5. Remove side covers to gain access to the top rear bolts (*Figure 2*). Remove the bolt and push out the rubber grommet (*Figure 3*). Repeat on the other side.
6. Install seat mounting bracket #A01161, by sliding it into place (*Figure 4*) and secure with the provided 5/16" hex head bolt and 5/16" flat washer in the center of the bracket (*Figure 5*). Do not tighten yet.
7. Secure each side of the bracket, using the provided 1/4" x 20 x 1/2" chrome button head Allen bolts and 1/4" flat washers (*Figure 6*), using a 5/32" Allen wrench. Tighten all three bolts and don't forget to use Loctite®.



FIG 1



FIG 2

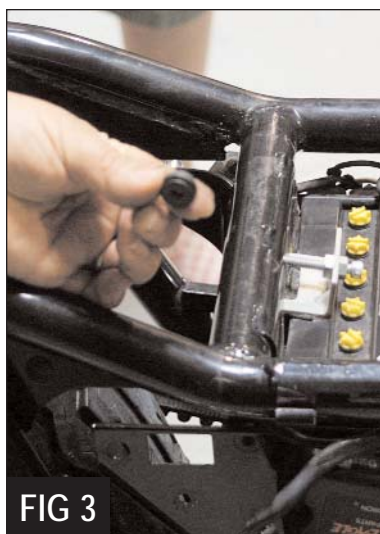


FIG 3



FIG 4

8. Unbolt the four bolts on the bottom of the Corbin tail section. Trim the license plate to fit into the license plate frame. Turn the license plate frame upside down, put the license in the frame and bolt back in place. Use Loctite®.

9. To install the tail section, route the wires to the left towards the resistors, making sure not to pinch the wires. Secure the top of the tail section, using the provided 1/4" x 20 x 1/2" button head allen screws with Loctite® and 1/4" flat washers (Figure 7). Do not tighten yet.

10. Secure the rear part of the tail section under the frame, using the provided 3/8" x 16 x 2 1/4" hex head bolts, 3/8" lock washers and 1/4" flat washers (Figures 8, 9, & 10). Get the bolts started, then go back and tighten all four bolts.

11. Connect the wiring using the instructions that came with the license plate kit.

NOTE: Make sure you switch the turn signals wiring because the license plate is now upside down. Left to right, right to left.

12. Re-connect the battery to the negative terminal and put side covers back on.

13. Test your turn signals

SEAT INSTALLATION

1. Remove the 5/16" bolts from the rear of the gas tank.

2. Install the Corbin front bracket #A00654 and secure with the stock 5/16" bolts, lock washers and flat washers (Figure 11).

3. To mount the seat, slip the front tongue under the bracket you just installed, align with rear mounting pin and push down (Figure 12).



FIG 5

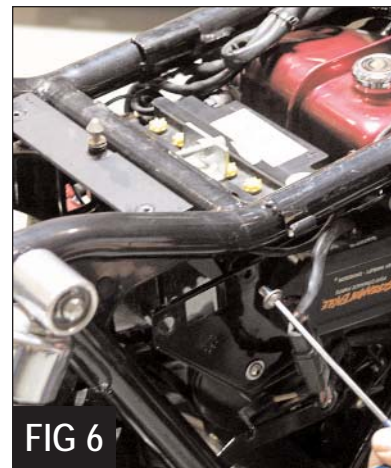


FIG 6



FIG 7



FIG 8



FIG 9

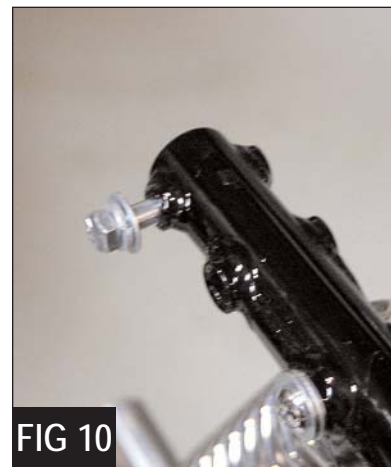


FIG 10

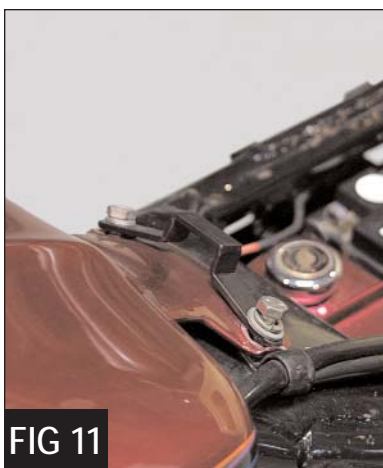


FIG 11

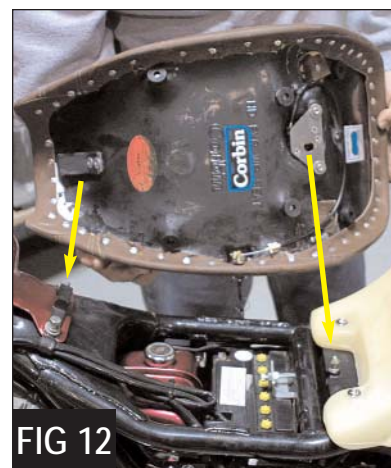


FIG 12

Questions? Give us a holler...
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